

Commercial Dryers

Metered and Nonmetered
SE-SG and JE-JG Series

See Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Service Door and Meter Case.....	4
Accumulator	6
Control Panel, Control Hood and Controls (Drawing 1 of 2)	8
Control Panel, Control Hood and Controls (Drawing 2 of 2)	10
Timer, Plate and Knob	12
Timer, Plate, Case and Knob	14
Control Panel, Control Hood and Controls.....	16
Cabinet Top	18
Loading Door	20
Front Panels and Access Door	22
Motor, Exhaust Fan and Belt	24
Terminal Block	26
Front Bulkhead, Air Duct, Felt Seal and Cylinder	28
Rear Bulkhead, Felt Seal and Cylinder Roller	30
Heater Box - Electric Models	32
Heater Box - Gas Models.....	34
Old Style Gas Valve, Igniter and Gas Conversion Kits	36
56225 Gas Valve Assembly	38
New Style Gas Valve, Igniter, Terminals and Gas Conversion Kits.....	40
Gas Valve, Igniter and Gas Conversion Kits with Dual Input Coil.....	42
56279 Gas Valve Assembly	44
Cabinet, Exhaust Duct and Base	46
Power Cord and Terminals	48
Wire Harnesses and Wires	50
Parts Index.....	51

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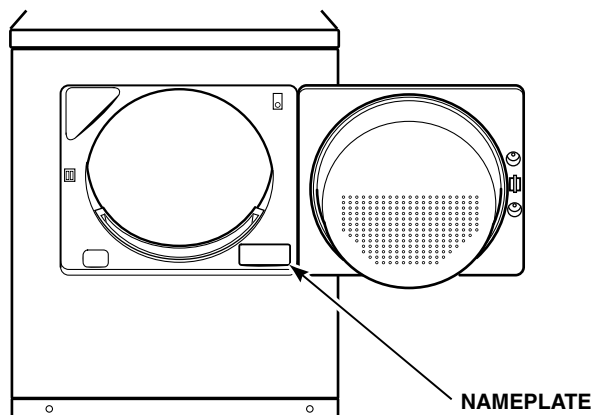
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



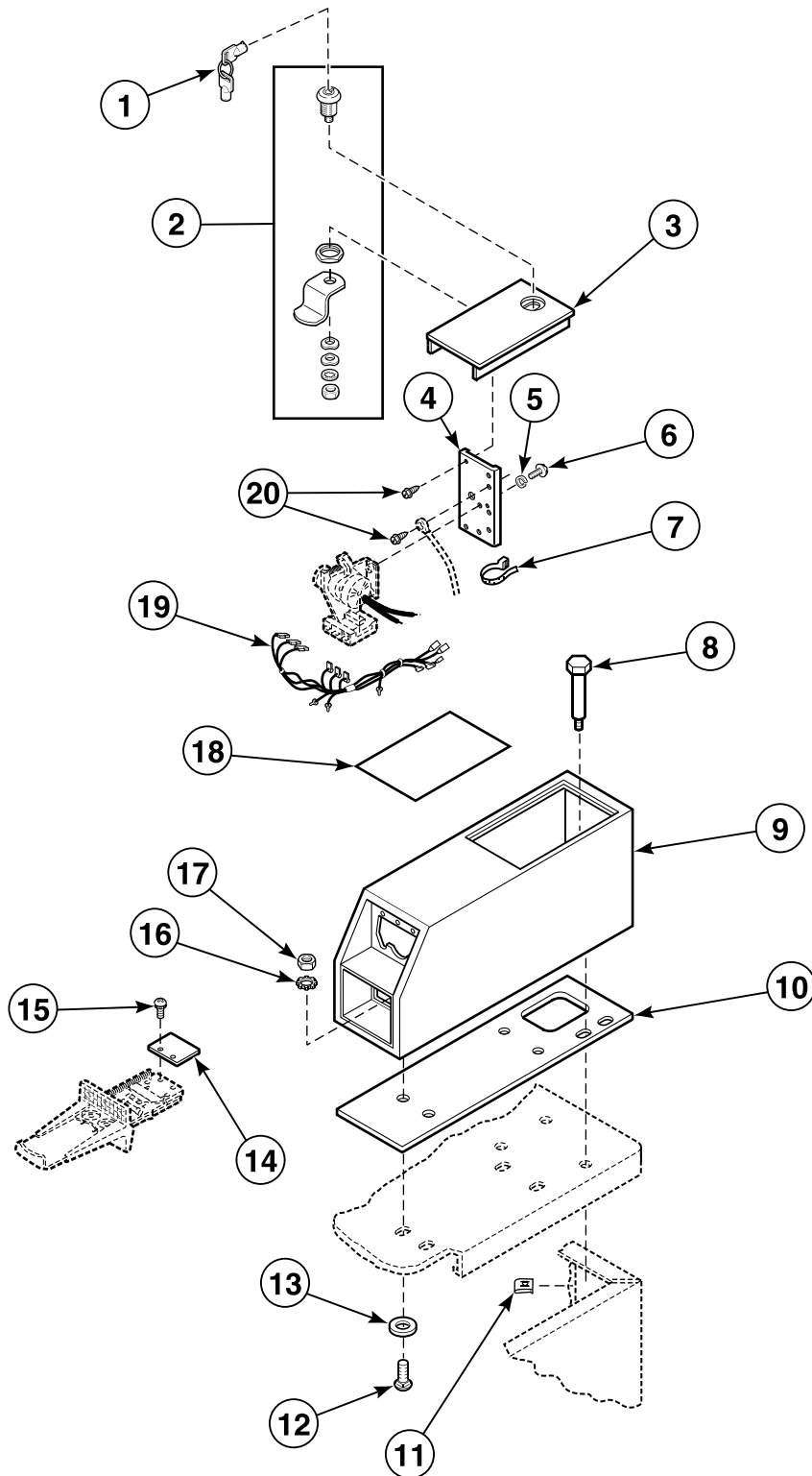
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Model Identification

Information in this manual is applicable to these dryer models:

JE2870	SE4732	SE4930	SG4790
JG2880	SE4732-3000	SE4930-3066	SG4792
SE3930	SE4732-3003	SG3940	SG4890
SE4670	SE4732-4562	SG4680	SG4910
SE4730	SE4830	SG4690	SG4990
			SG4990-3058

Service Door and Meter Case



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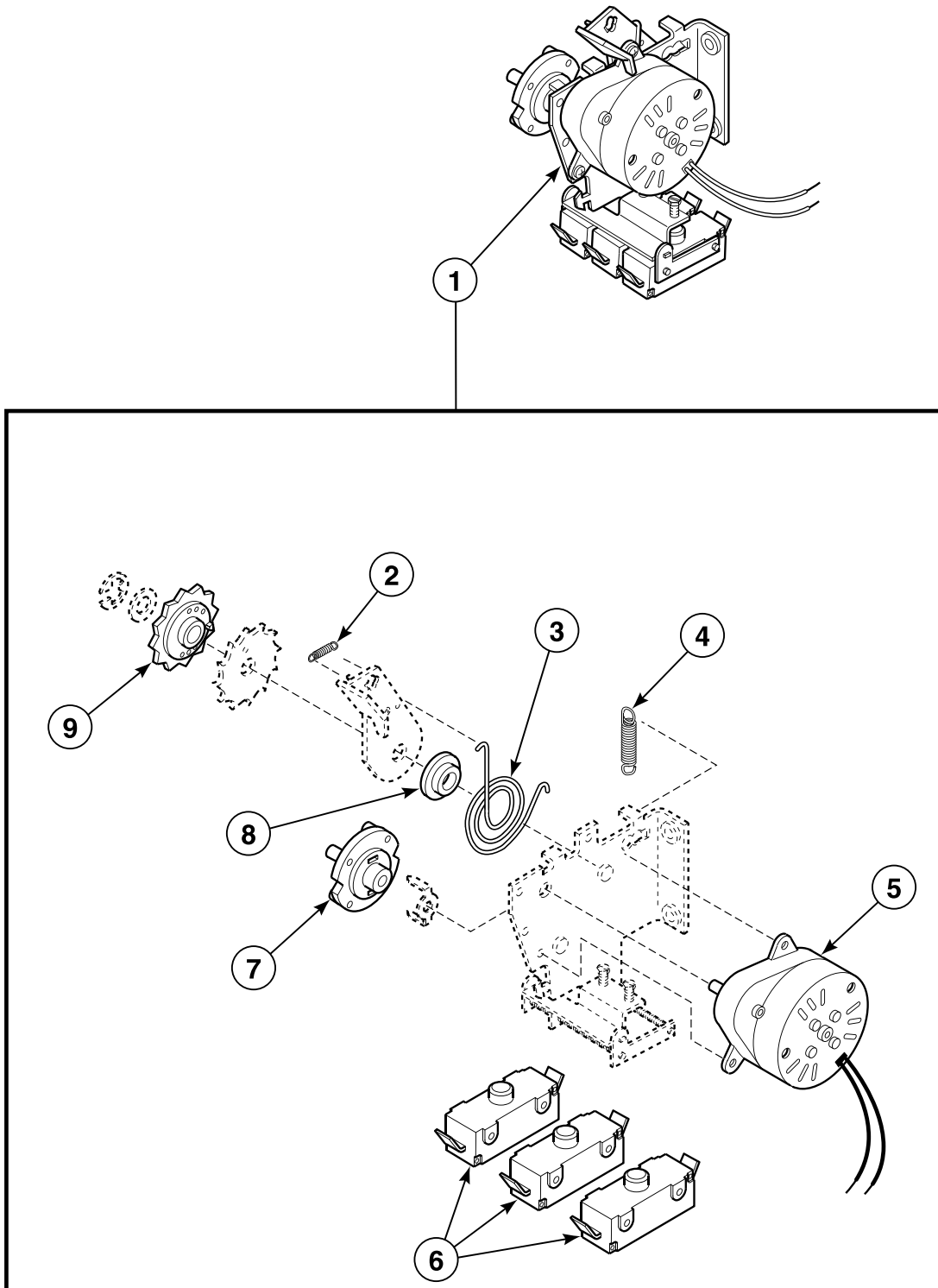
Service Door and Meter Case

REF	PART NO.	DESCRIPTION	COMMENTS
1	54612	Key	800
2	27260P	Lock Kit	
3	35798WP	Service Door Assembly	White
	35798LP	Service Door Assembly	Almond
4	N/A	Timer Bracket	
5	21734	Washer	
6	03203	Screw	
7	55881	Harness Strap	
8	N/A	Screw	
9	524P3W	Meter Case and Funnel Kit	White
	524P3L	Meter Case and Funnel Kit	Almond
10	26354	Meter Case Gasket	
11	80077	Nut	
12	02505	Bolt	
13	20279	Washer	
14	61031	Coin Slide Extension	
15	03950	Screw	
16	02431	Washer	
17	20275	Nut	
18	55969	Instruction Plate	
19	N/A	Wire Harness Assembly	
20	503661	Screw	

N/A = Part no longer available

Accumulator

H. Greenwald Company



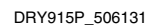
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Accumulator

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Timer	Models SE4732-3000, SE4732-3003, SE4732-4562, SE4930-3066 and SG4990-3058
	56303P	Timer	Replaces the precision coin devices; All other models
2	N/A	Pawl Spring	
3	53261	Spring	
4	N/A	Index Spring	
5	N/A	Timer Motor	Models SE4732-3000, SE4732-3003, SE4732-4562, SE4930-3066 and SG4990-3058
	512017P	Timer Motor	All other models
6	N/A	Switch	
7	53240	Timing Cam	60 minute; 3 pin
	53241	Timing Cam	45 minute; 4 pin
	53242	Timing Cam	30 minute; 6 pin
	53243	Timing Cam	20 minute; 9 pin
8	N/A	Bushing	
9	53239	Ratchet Wheel	

N/A = Part no longer available

Models SE3930, SE4670, SG3940, SG4680 and SG4690



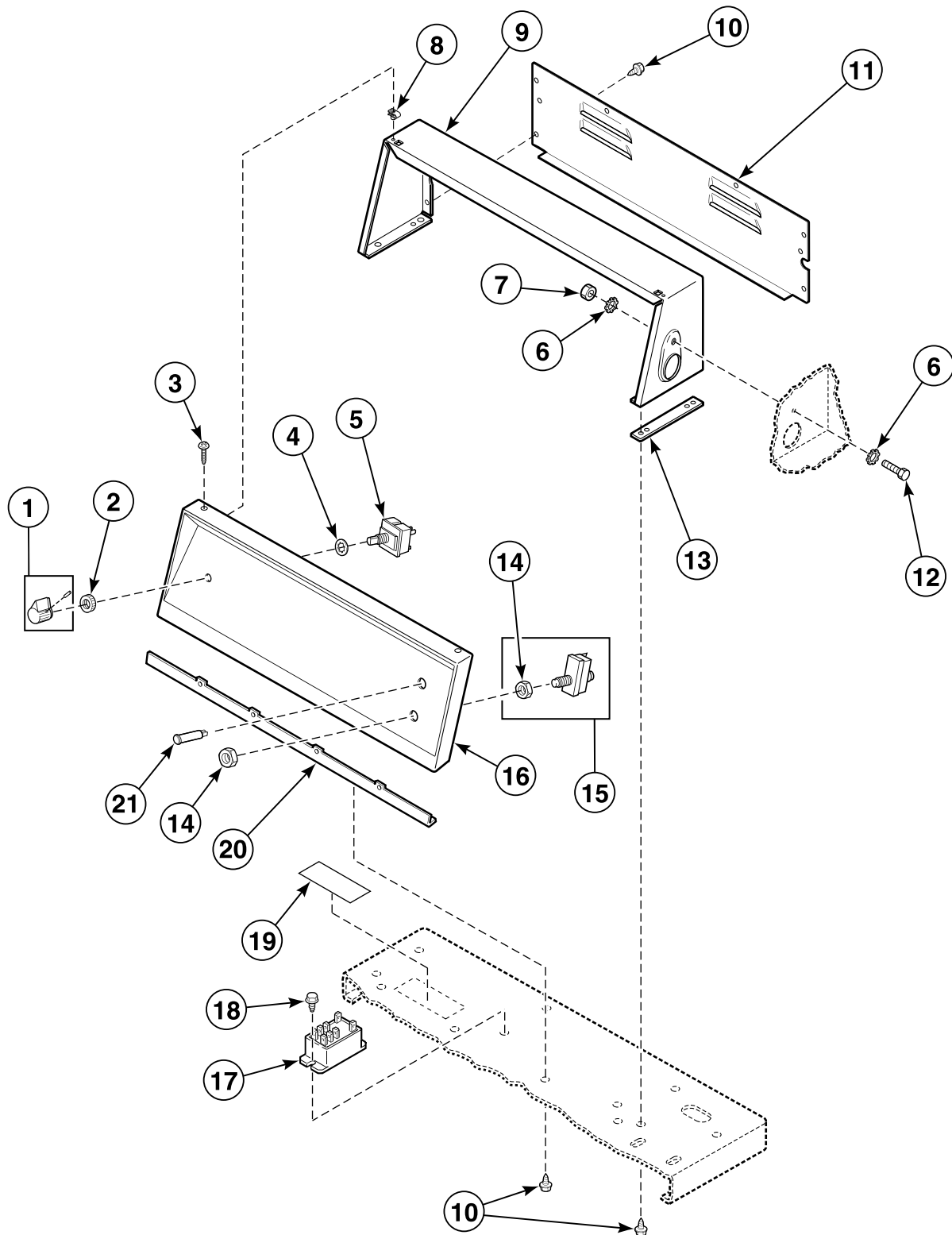
Control Panel, Control Hood and Controls (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	39897	Switch Knob	
2	24205	Nut	
3	52864	Screw	
4	91176	Washer	
5	N/A	Switch	
6	24522	Nut	
7	N/A	Control Hood	
8	501086	Screw	
9	N/A	Control Hood Rear Panel	
10	20275	Nut	
11	52947	Nut	
12	02431	Washer	
13	02916	Screw	
14	N/A	Plug	Models SE3930 and SG3940
15	N/A	Plug Button	Models SE3930 and SG3940
16	N/A	Gasket	
17	55882	Switch Assembly	Includes item 11
18	25820	Washer	
19	N/A	Control Panel	
20	N/A	Control Panel Support	
21	25851	Indicator Light	

N/A = Part no longer available

Control Panel, Control Hood and Controls (Drawing 2 of 2)

Models SE4730, SE4732, SE4732-3000, SE4732-3003, SE4732-4562, SE4830, SE4930, SE4930-3066, SG4790, SG4792, SG4890, SG4910, SG4990 and SG4990-3058



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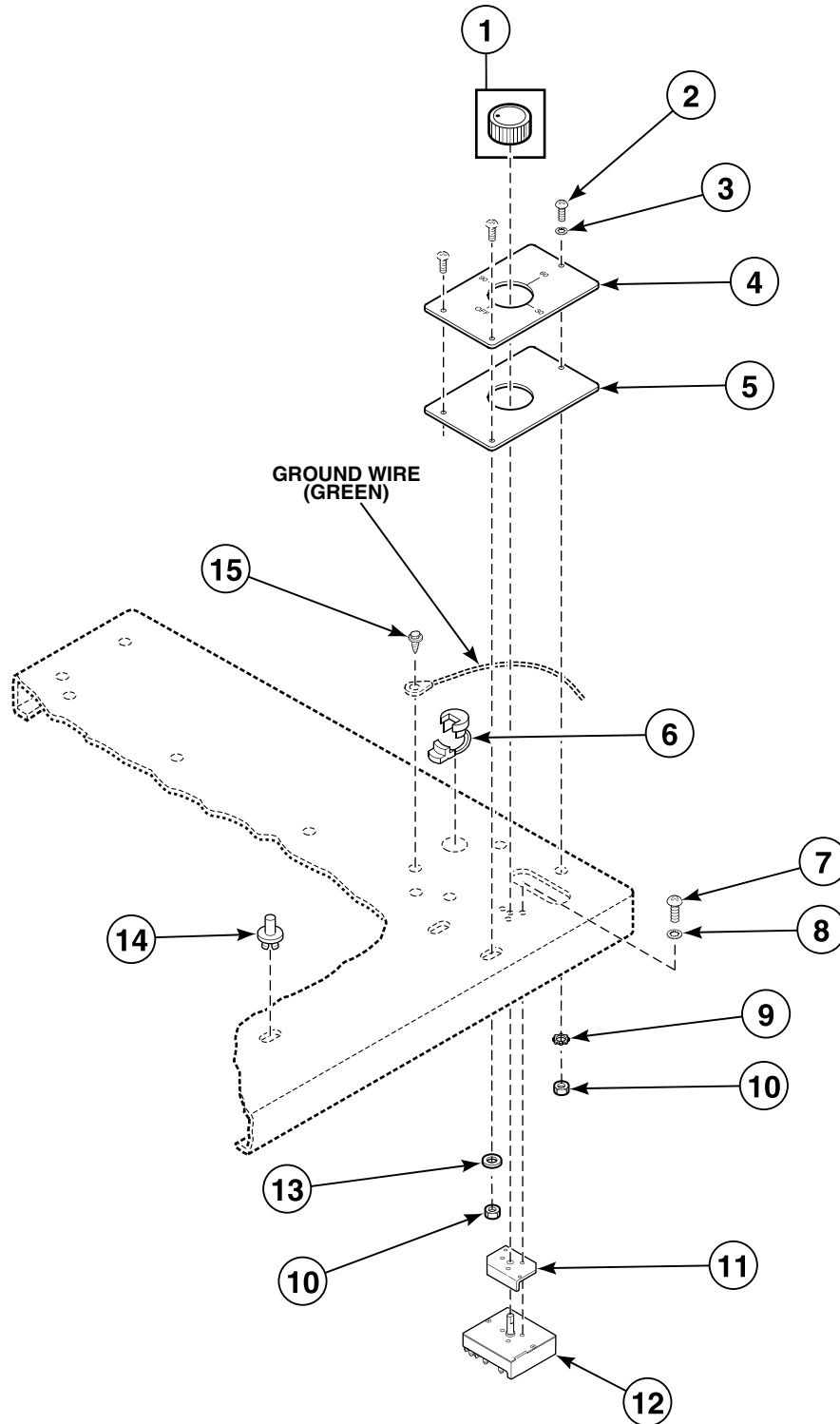
Control Panel, Control Hood and Controls (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	39897	Switch Knob	
2	24205	Nut	
3	52864	Screw	
4	91176	Washer	
5	56576	Temperature Selector Switch	
6	N/A	Washer	Models SE4830 and SG4890
	02431	Washer	All other models
7	20275	Nut	
8	24522	Nut	
9	N/A	Control Hood	
10	501086	Screw	
11	N/A	Control Hood Rear Panel	
12	02505	Bolt	Models SE4830 and SG4890
	02916	Screw	All other models
13	N/A	Gasket	
14	52947	Nut	
15	55882	Switch Assembly	Includes item 14
16	N/A	Control Panel	
17	31738	Relay	Models SE4830 and SG4890
18	23222	Screw	Models SE4830 and SG4890
19	N/A	Instruction Plate	Models SE4830 and SG4890
20	N/A	Mounting Angle	
21	25848	Indicator Light	Models SE4732-3000, SE4732-3003, SE4732-4562, SE4930-3066 and SG4990-3058
	25851	Indicator Light	All other models

N/A = Part no longer available

Timer, Plate and Knob

Models SE3930, SE4730, SE4830, SG3940, SG4790 and SG4890



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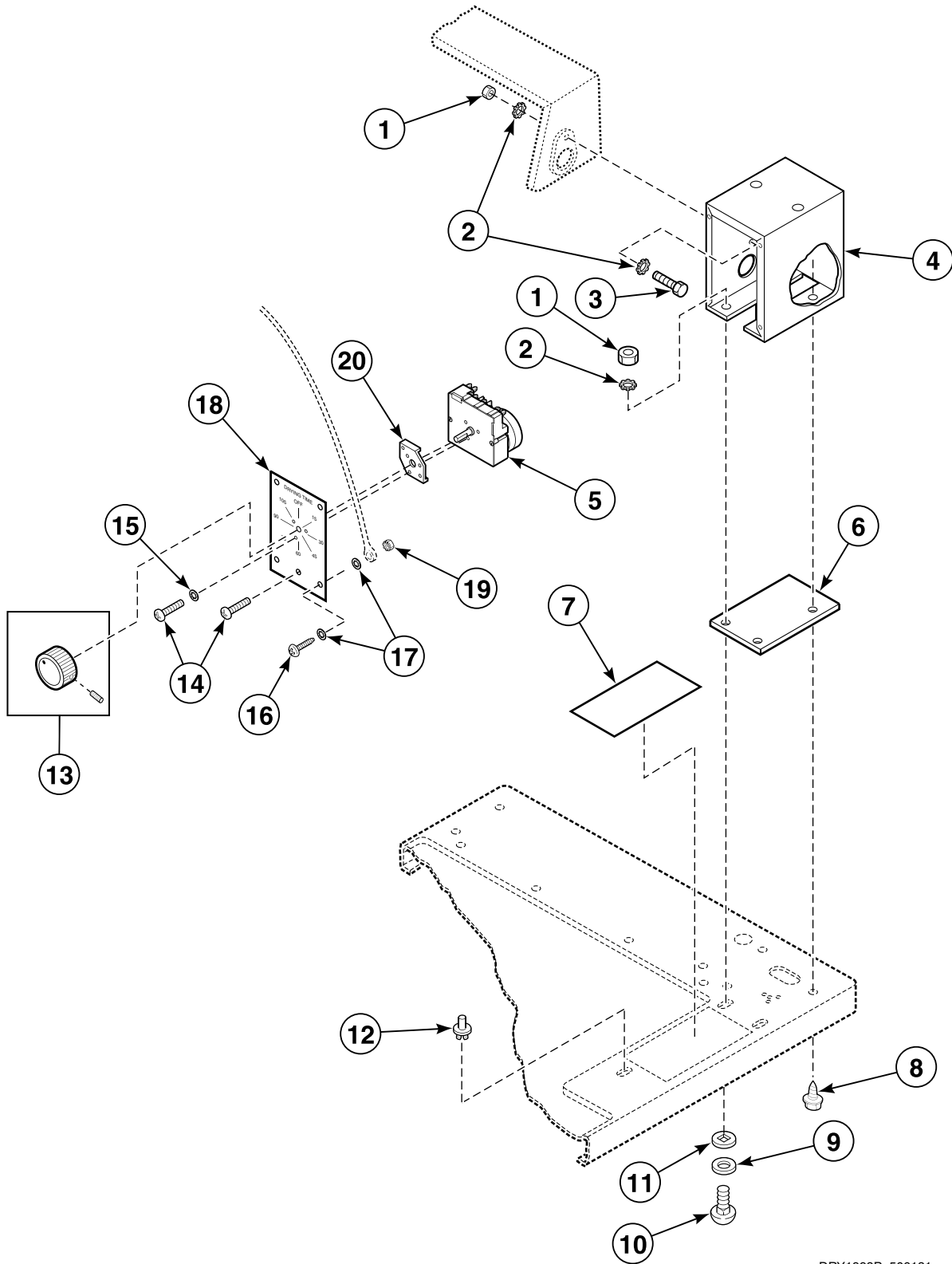
Timer, Plate and Knob

REF	PART NO.	DESCRIPTION	COMMENTS
1	54678	Timer Knob	
2	N/A	Screw	
3	21456	Washer	
4	N/A	Timer Plate	
5	N/A	Gasket	
6	38384	Strain Relief	Models SE4830 and SG4890
	52151	Strain Relief	All other models
7	03203	Screw	
8	21734	Washer	
9	02431	Washer	
10	20275	Nut	
11	N/A	Timer Spacer	
12	N/A	Timer	
13	N/A	Washer	
14	26351	Rivet	
15	N/A	Screw	

N/A = Part no longer available

Timer, Plate, Case and Knob

Models SE4732, SE4732-3000, SE4732-3003, SE4732-4562 and SG4792



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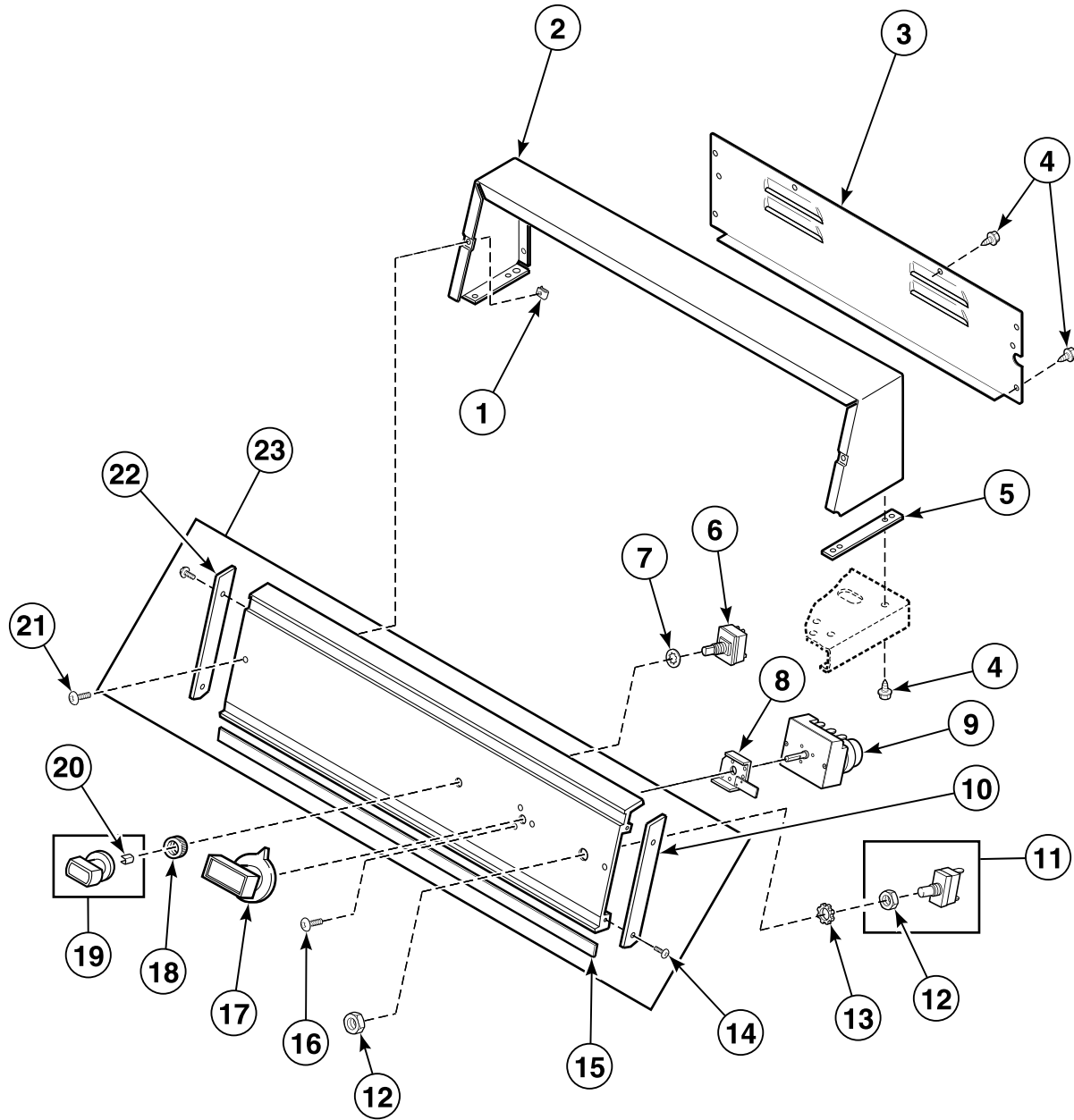
Timer, Plate, Case and Knob

REF	PART NO.	DESCRIPTION	COMMENTS
1	20275	Nut	
2	02431	Washer	
3	02916	Screw	
4	N/A	Timer Case	
5	N/A	Timer	Models SE4732 and SG4792
	58636	Timer	All other models
6	37526	Security Case Gasket	
7	500490	Instruction Plate	
8	501086	Screw	
9	20279	Washer	
10	02505	Bolt	
11	23225	Washer	
12	26351	Rivet	
13	54678	Timer Knob	
14	03203	Screw	
15	21734	Washer	
16	51778	Screw	
17	21734	Washer	
18	N/A	Timer Plate Assembly	
19	51236	Nut	
20	N/A	Timer Spacer	

N/A = Part no longer available

Control Panel, Control Hood and Controls

Models JE2870 and JG2880



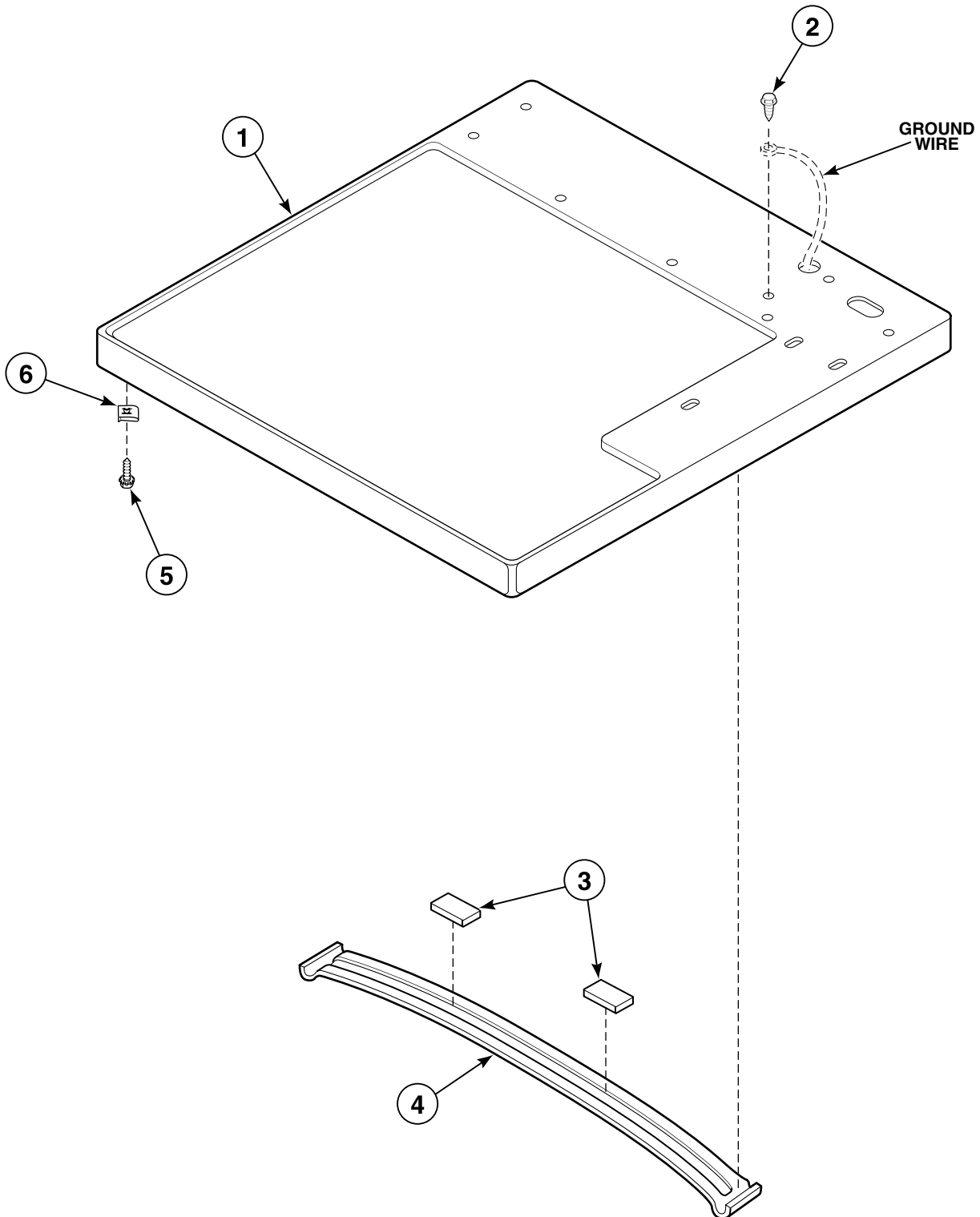
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Control Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Nut	
2	N/A	Control Hood	
3	N/A	Rear Cover	
4	501086	Screw	
5	N/A	Gasket	
6	58813P	Switch	
7	91176	Washer	
8	N/A	Spacer	
9	N/A	Timer	
10	N/A	End Cap	Right
11	55882	Switch Assembly	Includes item 12
12	52947	Nut	
13	25820	Washer	
14	52864	Screw	
15	N/A	Gasket	
16	N/A	Screw	
17	N/A	Timer Knob	
18	24205	Nut	
19	N/A	Knob Assembly	
20	N/A	Retainer	
21	25232	Screw	
22	N/A	End Cap	Left
23	N/A	Control Panel	

N/A = Part no longer available

Cabinet Top



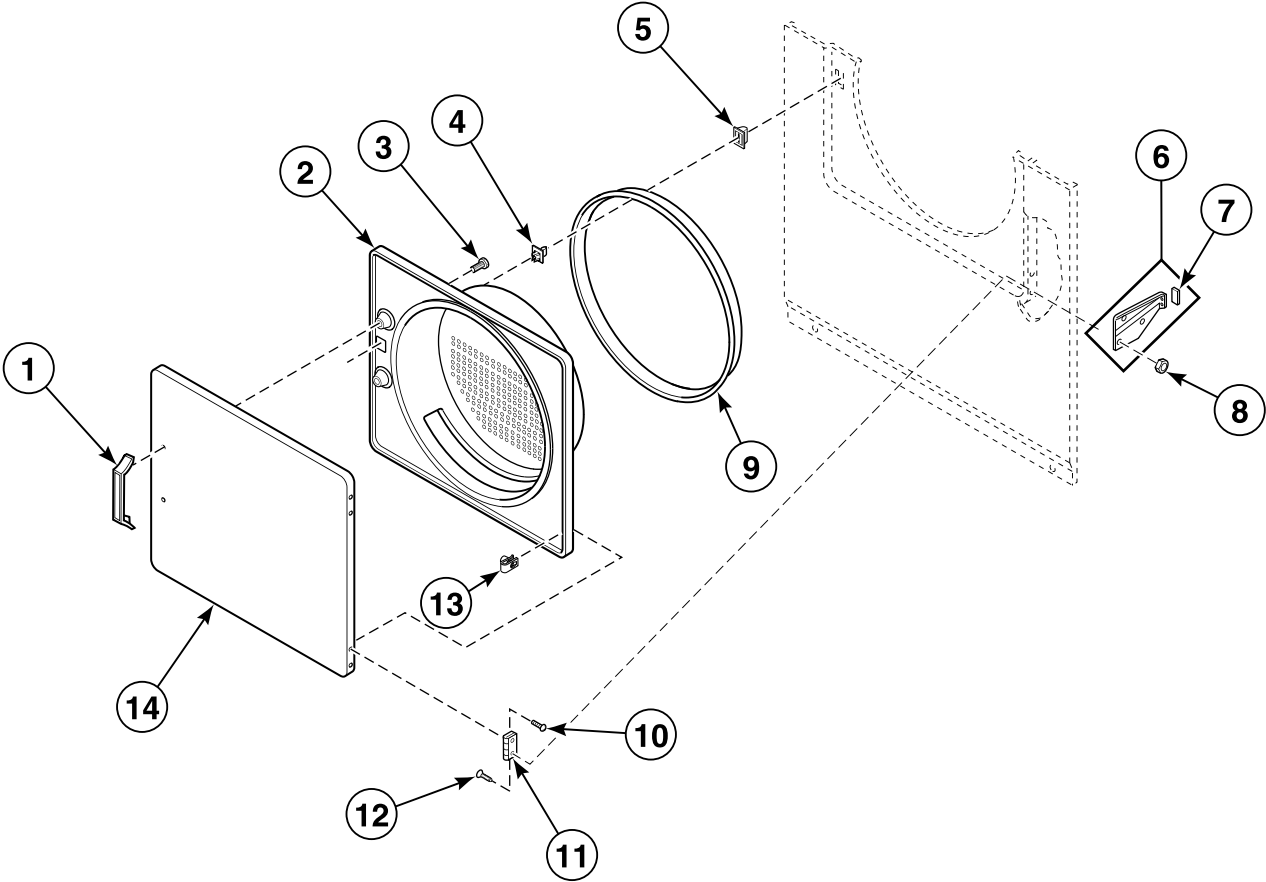
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Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Cabinet Top	Models JE2870, JG2880, SE3930, SE4670, SE4730, SG3940, SG4680, SG4690 and SG4790
	505863WP	Top Kit	All other models
2	N/A	Screw	
3	32670	Foam Pad	
4	N/A	Top Brace	
5	23008	Screw	
6	36020	Nut	

N/A = Part no longer available

Loading Door



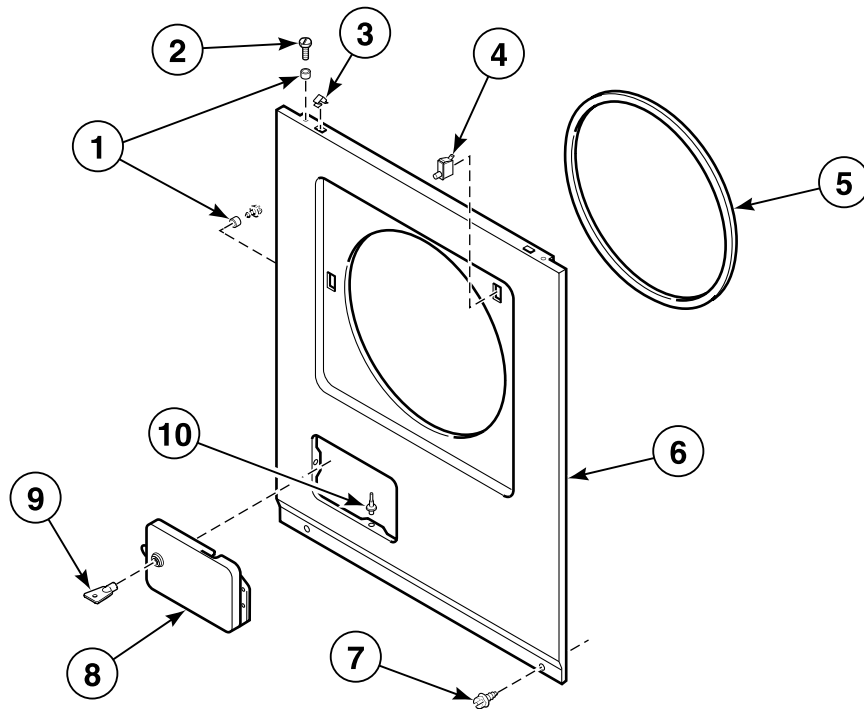
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Loading Door

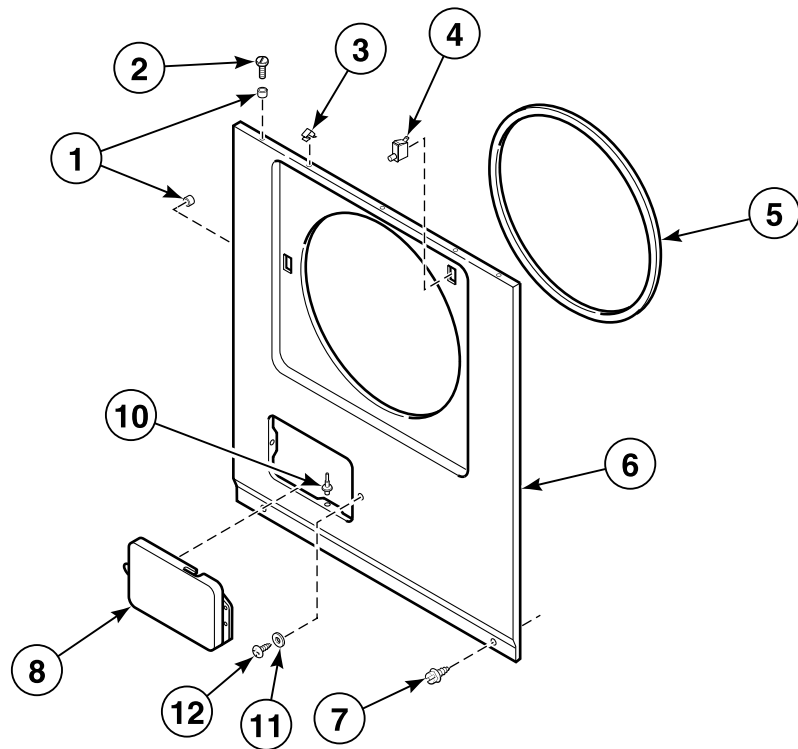
REF	PART NO.	DESCRIPTION	COMMENTS
1	61925	Door Pull	
2	N/A	Door Liner	
3	33561	Screw	
4	510181	Door Strike	
5	510177	Door Catch Assembly	
6	N/A	Support Bracket	
7	56128	Bumper Pad	
8	51236	Nut	
9	61379P	Door Seal	
10	52864	Screw	
11	56045	Hinge	
12	22649	Screw	
13	23407	Nut	
14	N/A	Door	

N/A = Part no longer available

Front Panels and Access Door



Through Serial No. S840L627



Starting Serial No. S840L628

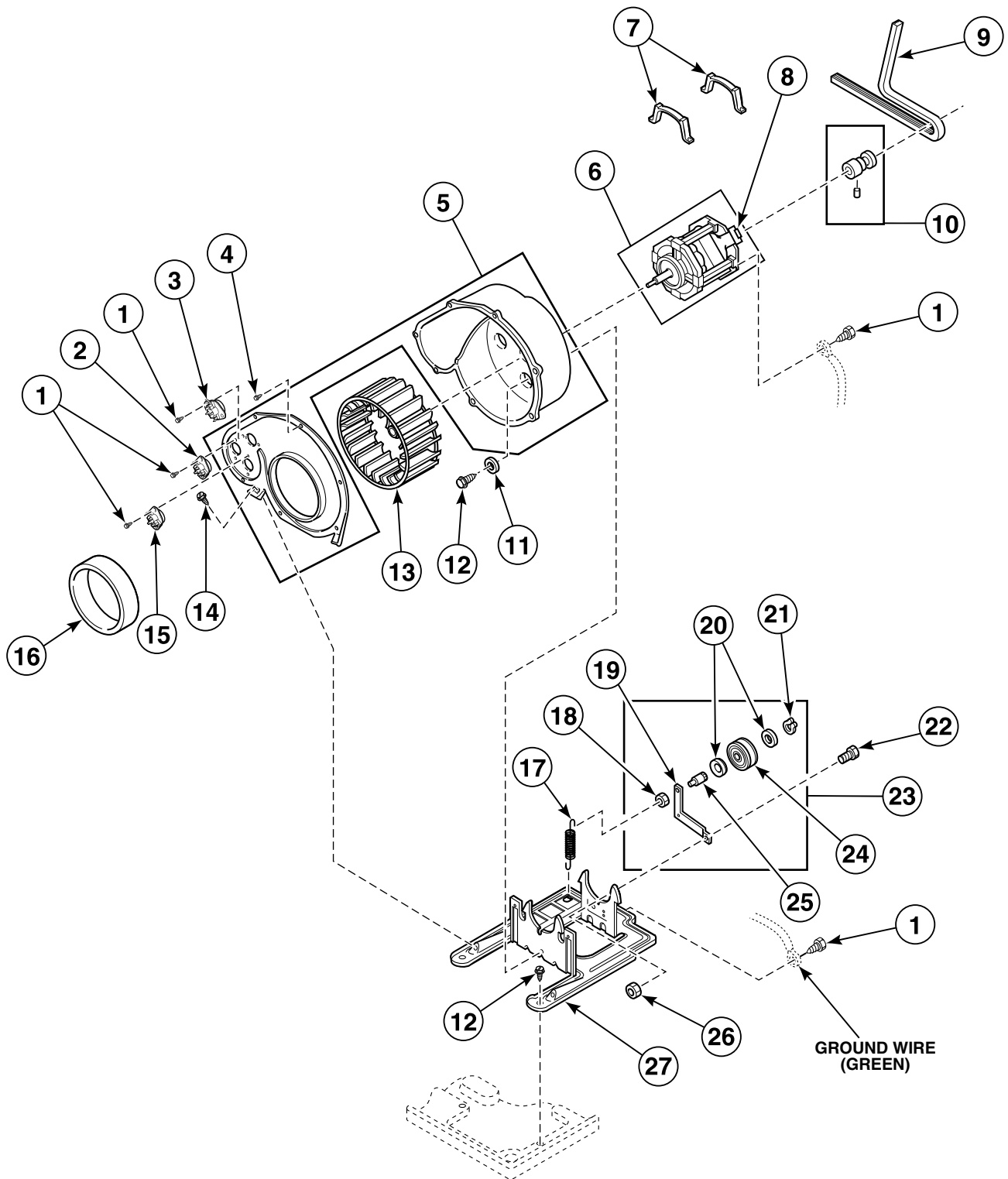
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Front Panels and Access Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	56079	Panel Locator	
2	39733	Screw	
3	28835	Speed Clip	
4	504570	Switch	
5	61380P	Front Panel Seal	
6	N/A	Front Panel	
7	503661	Screw	
8	N/A	Access Door and Lock Assembly	Gas models
9	N/A	Key	
10	N/A	Support	Models through Serial No. S52F4835
	56534	Support Barrel	Models starting Serial No. S52F4836
11	21147	Washer	
12	57444	Screw	

N/A = Part no longer available

Motor, Exhaust Fan and Belt



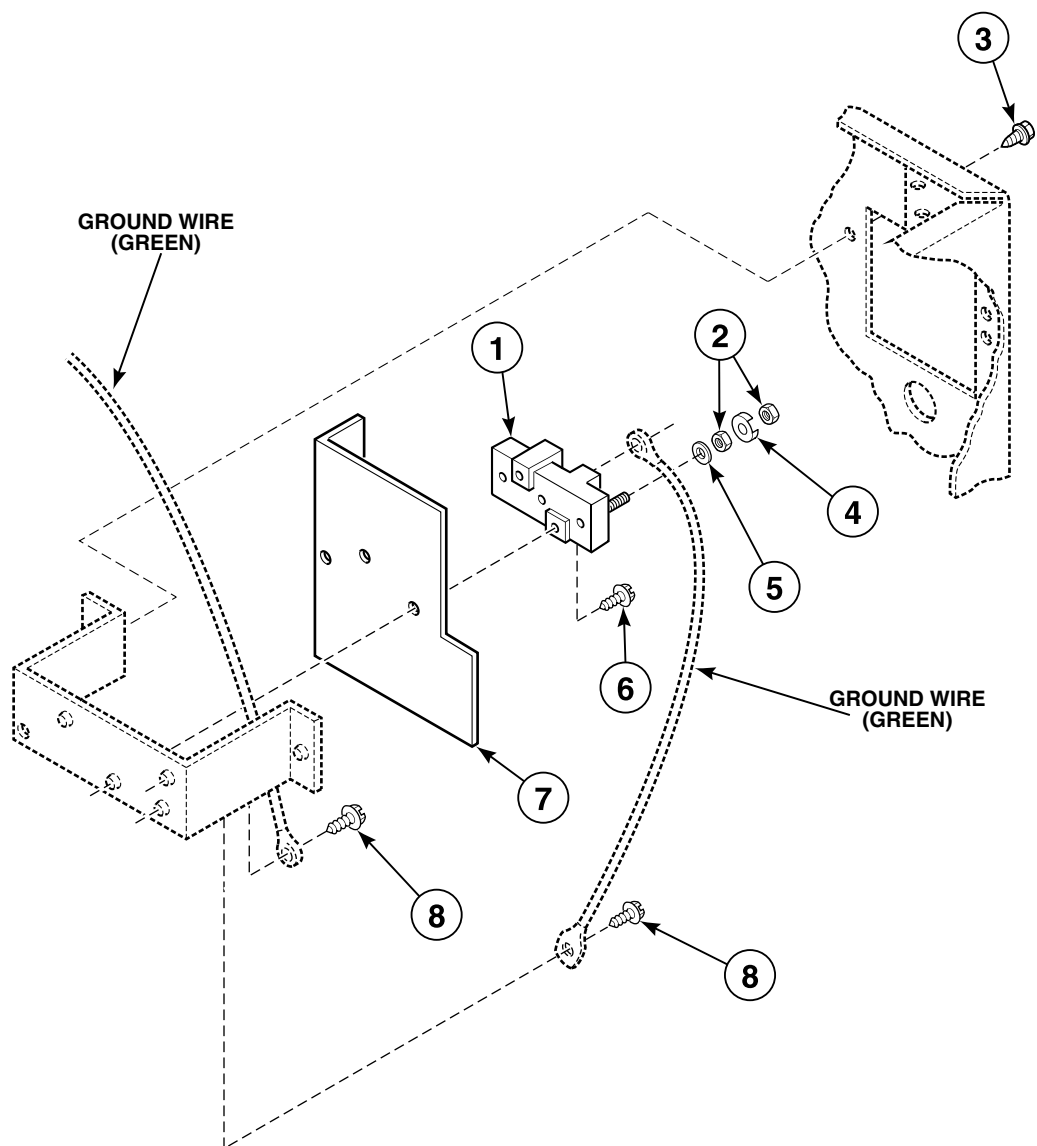
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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	23222	Screw	
2	56410	Thermostat	Models through Serial No. S71V5730
	57015	Thermostat	Models starting Serial No. S71V5731
3	56278	Thermostat	Models SG4680, SG4990 and SG4990-3058 through Serial No. S71V5730
	N/A	Limit Thermostat	Models SG4680, SG4990 and SG4990-3058 starting Serial No. S71V5731
4	23962	Screw	
5	511969P	Blower Housing and Cover Kit	
6	916P3	Motor Kit	Includes item 8; Models SE4732-3000, SE4732-3003, SE4732-4562, SE4930-3066 and SG4990-3058
	915P3	Motor Kit	Includes item 8; All other models
7	510180	Motor Mount Clamp	
8	N/A	Motor Switch	
9	56095P	Cylinder Belt	
10	56447	Motor Pulley Assembly	Models SE4732-3000, SE4732-3003, SE4732-4562, SE4930-3066 and SG4990-3058
	56062P	Motor Pulley Kit	All other models
11	20492	Washer	
12	503661	Screw	
13	510139P	Blower Fan Assembly	
14	501086	Screw	
15	56115	Thermostat Assembly	Models through Serial No. S4768289
	56470	Thermostat	Models starting Serial No. S4768290
16	56065	Seal	
17	510185	Idler Spring	
18	56156	Nut	
19	N/A	Idler Lever	
20	52549	Washer	
21	23748	Retaining Ring	
22	N/A	Bolt	
23	511227	Motor Mount and Idler Assembly	
24	510142P	Idler Wheel and Bearing Assembly	
25	56461P	Shaft	
26	52566	Nut	
27	510060	Motor Mount	

N/A = Part no longer available

Terminal Block

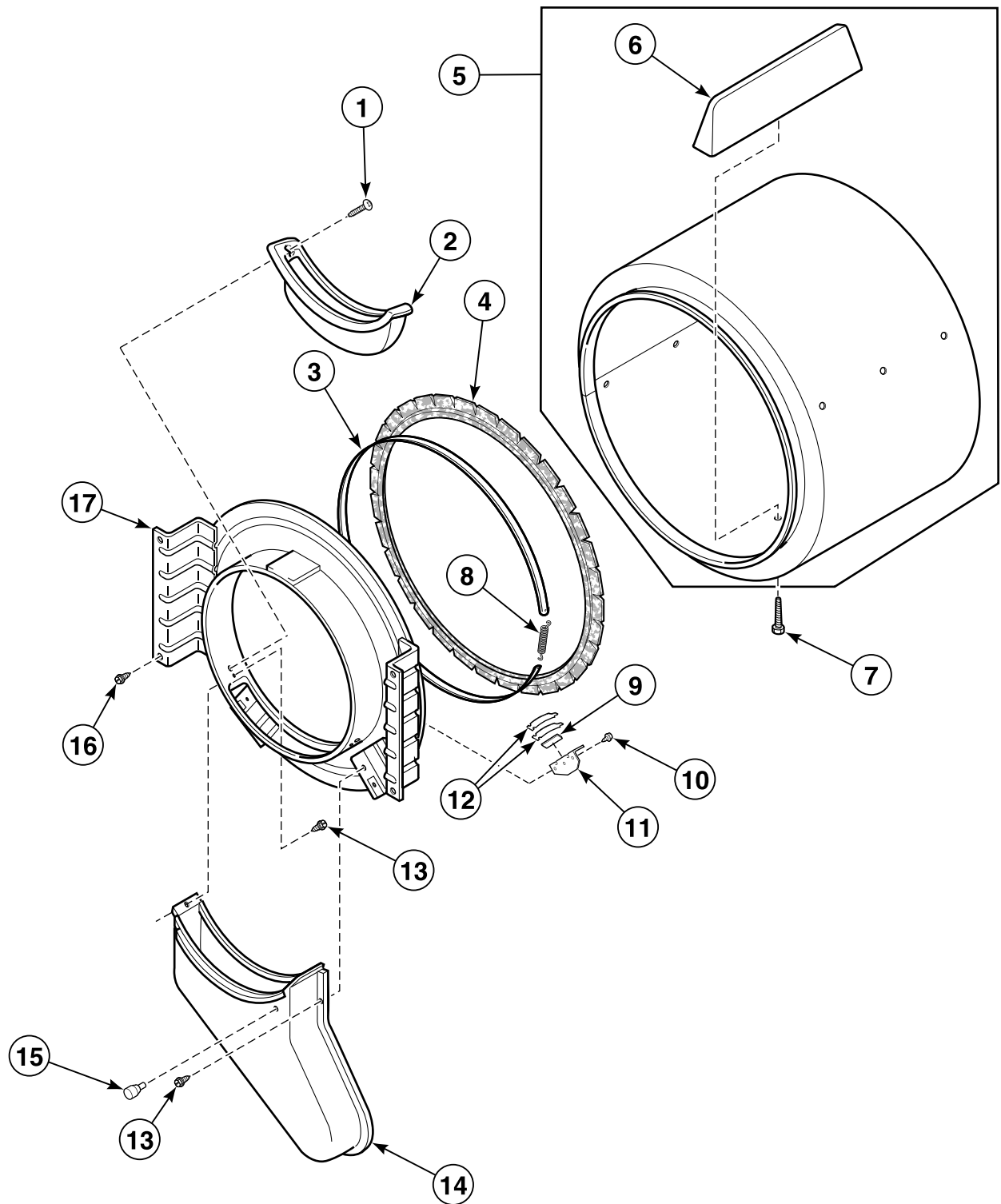


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Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	50854	Terminal Block	
2	Q6163	Nut	
3	503661	Screw	
4	51474	Washer	
5	56552	Washer	
6	Q6535	Screw	
7	56087	Terminal Block Shield	
8	52909	Screw	

Front Bulkhead, Air Duct, Felt Seal and Cylinder



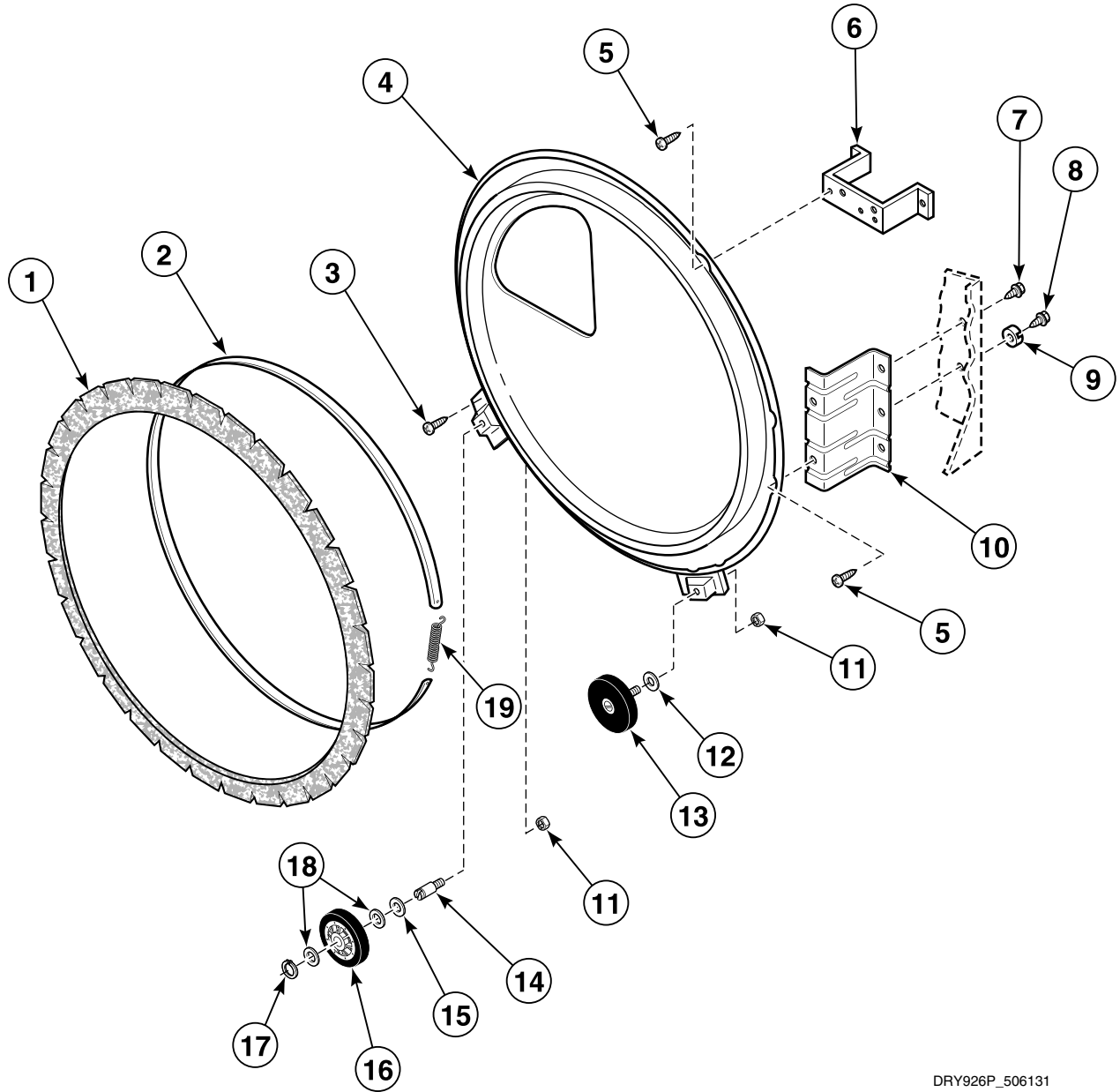
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Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	25232	Screw	
2	61376P	Lint Filter	
3	56090P	Seal Strap	
4	56088P	Seal Assembly	
5	N/A	Cylinder Assembly	Includes item 6
6	61399	Cylinder Baffle	
7	62588	Screw	
8	52310	Spring	
9	500121	Felt Pad	All other models
	56058	Felt Pad	Models SE4670 and SG3940
10	23222	Screw	Models through Serial No. SF910002
	23962	Screw	Models starting Serial No. SF910003
11	510145	Cylinder Glide Bracket	All models except SE4670 and SG3940
12	61448	Cylinder Glide	Models SE4670 and SG3940
	510187	Cylinder Glide	All other models
13	33561	Screw	
14	60786	Air Duct Assembly	
15	N/A	Bumper	Models starting Serial No. S70U4372
16	503661	Screw	
17	N/A	Front Bulkhead Assembly	

N/A = Part no longer available

Rear Bulkhead, Felt Seal and Cylinder Roller



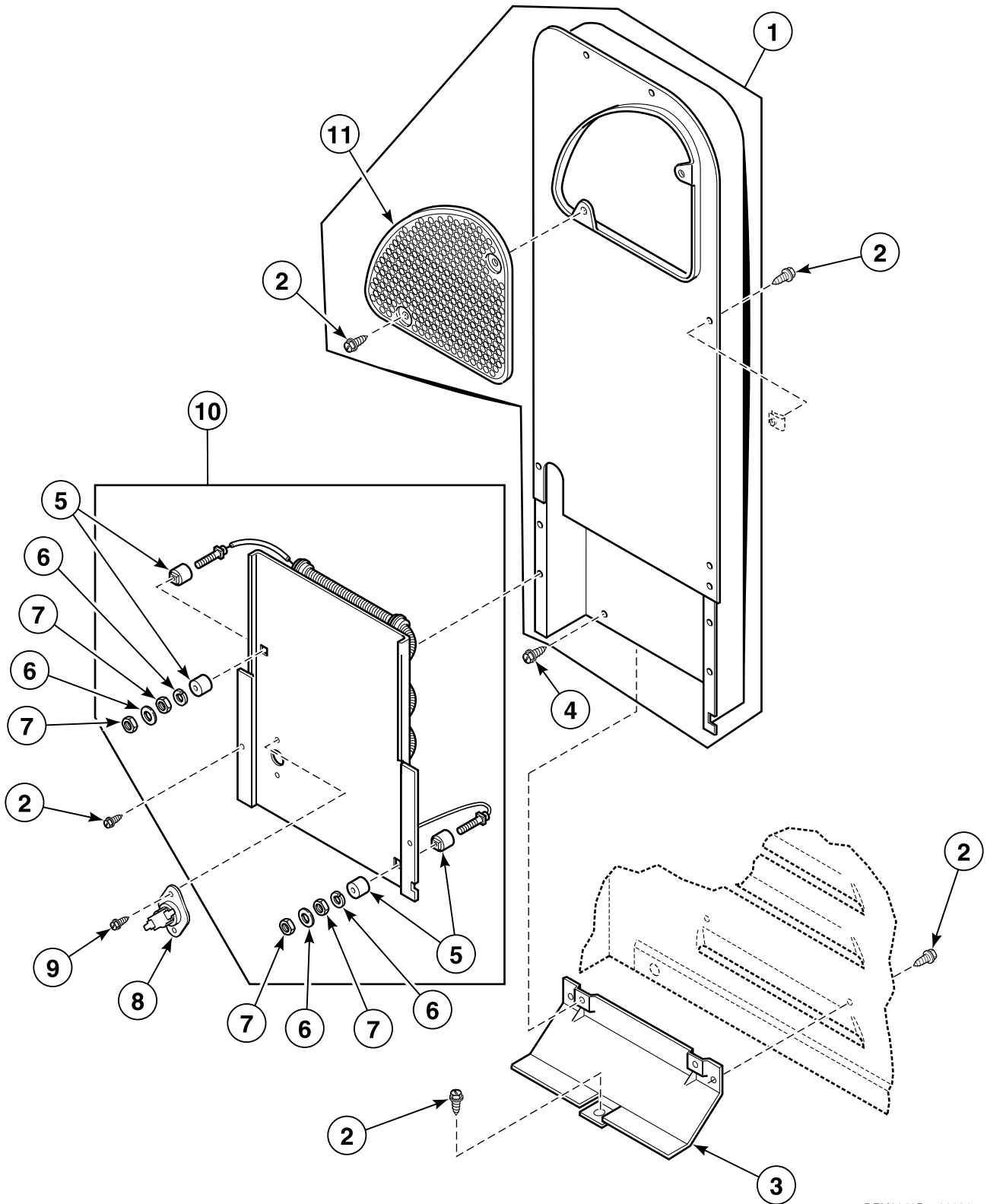
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Rear Bulkhead, Felt Seal and Cylinder Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	56088P	Seal Assembly	
2	56090P	Seal Strap	
3	33561	Screw	
4	N/A	Rear Bulkhead Assembly	
5	M400664	Screw	
6	N/A	Terminal Block Bracket	
7	503661	Screw	
8	52909	Screw	Green
9	51474	Washer	
10	N/A	Rear Bulkhead Bracket	
11	56156	Nut	
12	20279	Washer	
13	56285	Cylinder Roller	
14	56461P	Shaft	
15	23886	Washer	
16	62649P	Cylinder Roller Kit	
17	23748	Retaining Ring	
18	52549	Washer	
19	52310	Spring	

N/A = Part no longer available

Heater Box - Electric Models



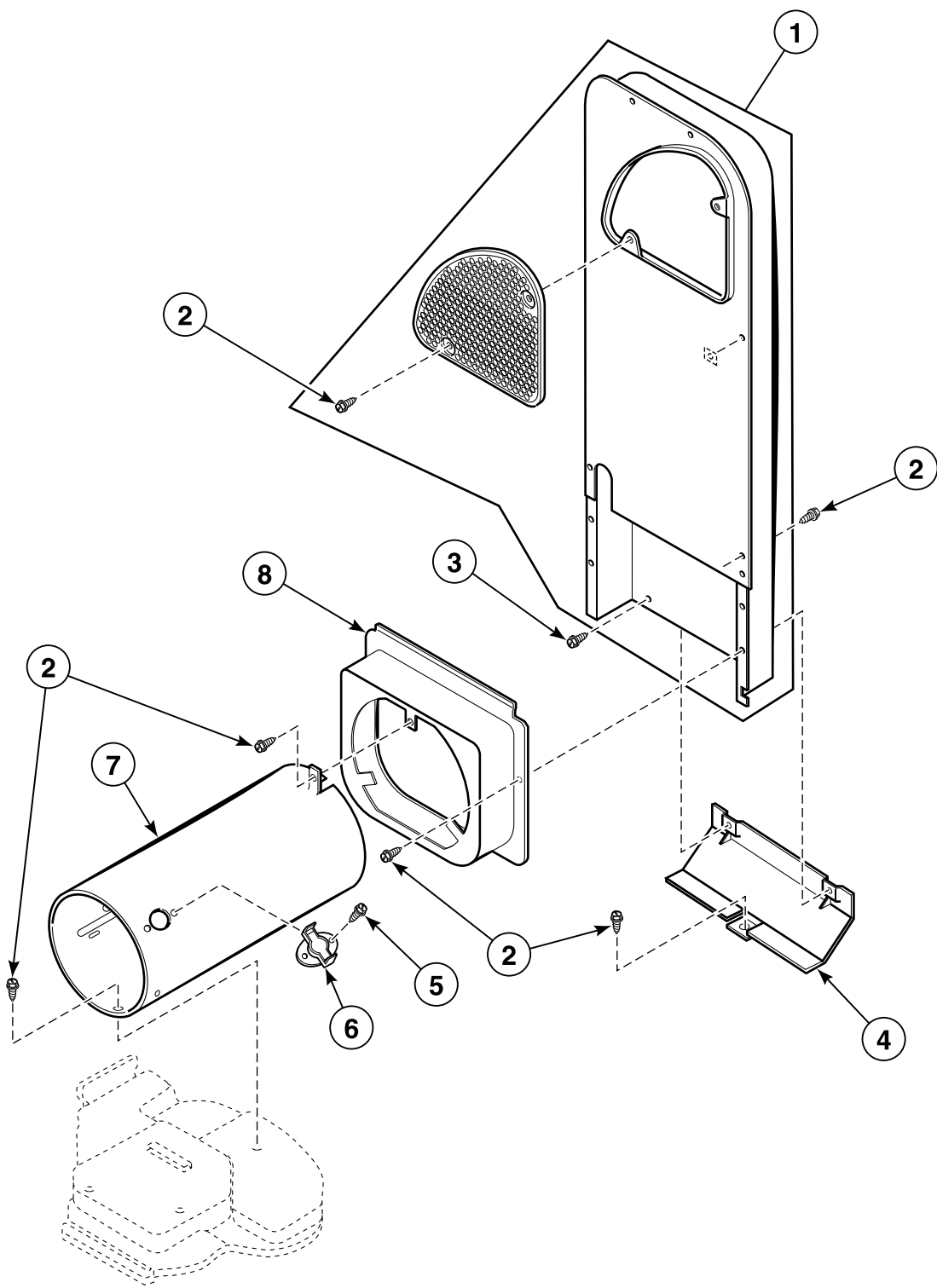
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Heater Box - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	510025P	Heater Duct and Screw Assembly	Includes items 2 and 11
2	503661	Screw	
3	60952	Heat Duct Shield	Replaces 56035 Heat Duct Shield
4	51780	Screw	
5	N/A	Terminal Bushings Assembly	
6	56552	Washer	
7	Q6163	Nut	
8	56082	Limit Thermostat	
9	23222	Screw	
10	61928	Heater Kit Assembly	208 Volt/60 Hertz; 4.75 kW; White
	61927	Heater Kit Assembly	240 Volt/60 Hertz; 5.0 kW; Green or red
	61929	Heater Kit Assembly	240 Volt/50 Hertz; 4.8 kW
	61930	Heater Kit Assembly	240 Volt/50 Hertz; 4.0 kW
	61931	Heater Kit Assembly	240 Volt/50 or 60 Hertz; 3.1 kW
11	500820	Outlet Cover	

N/A = Part no longer available

Heater Box - Gas Models



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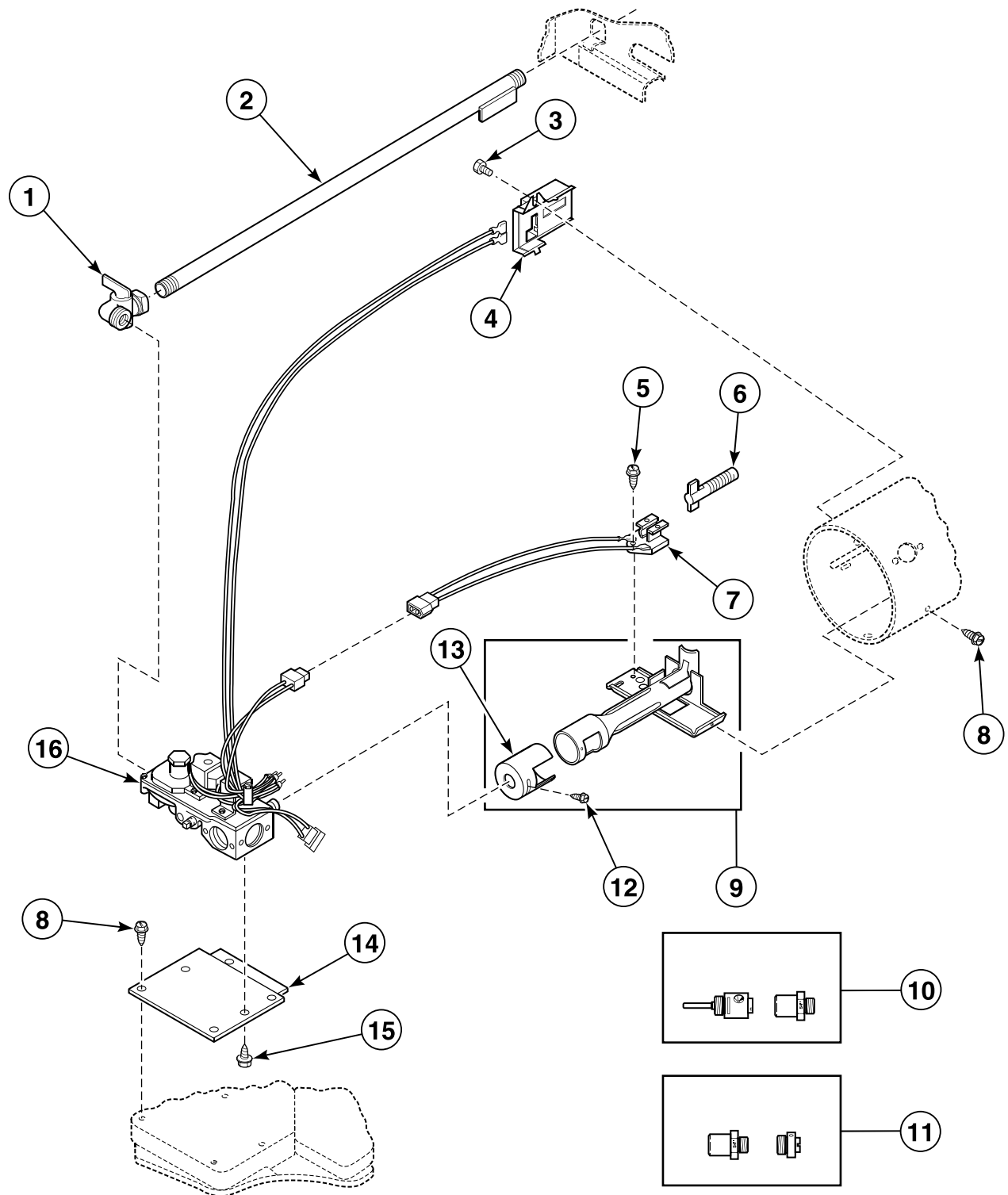
Heater Box - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	510025P	Heater Duct and Screw Assembly	
2	503661	Screw	
3	51780	Screw	
4	60952	Heat Duct Shield	Replaces 56035 Heat Duct Shield
5	23222	Screw	
6	489P3	Thermostat and Plate Kit	
7	N/A	Combustion Duct	
8	510101	Heat Duct Shroud	

N/A = Part no longer available

Old Style Gas Valve, Igniter and Gas Conversion Kits

Models JG2880, SG3940, SG4690, SG4790, SG4792 and SG4910



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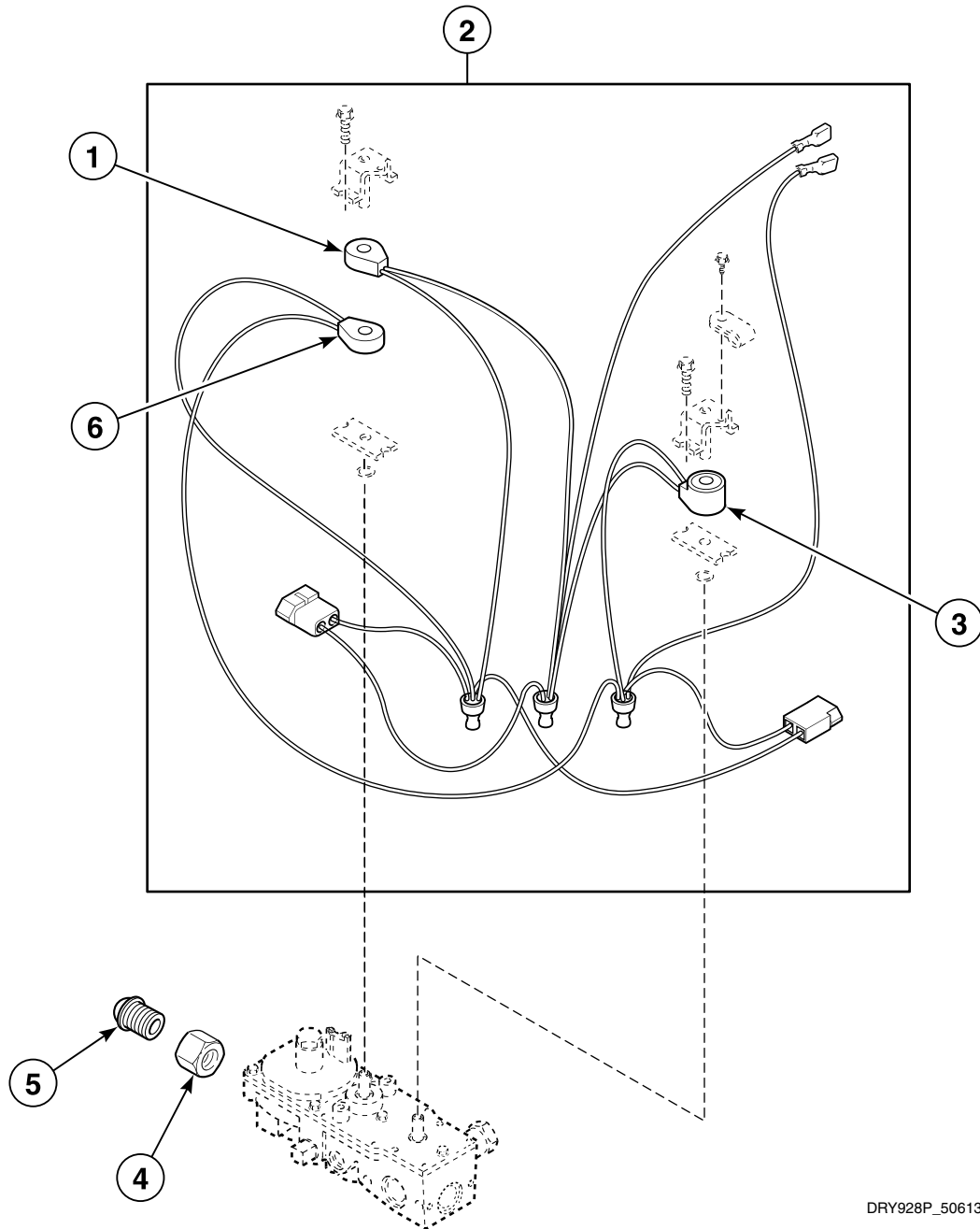
Old Style Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe Assembly	
3	23222	Screw	
4	510213	Sensor	
5	N/A	Screw	
6	55438P	Igniter	
7	M409136	Spring and Connector Assembly	
8	503661	Screw	
9	510149P	Burner Assembly	
10	56412	L.P. Conversion Kit Assembly	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
11	N/A	N.G. Conversion Kit Assembly	Used to convert dryers from L.P. to N.G. or Mixed Gas
12	N/A	Screw	
13	N/A	Air Shutter	
14	N/A	Valve Mounting Bracket	
15	56124	Screw	
16	N/A	Gas Valve Conversion Kit	N.G. or Mixed Gas; Replaces 56225 Gas Valve Assembly

N/A = Part no longer available

56225 Gas Valve Assembly

Models JG2880, SG3940, SG4690, SG4790, SG4792 and SG4910



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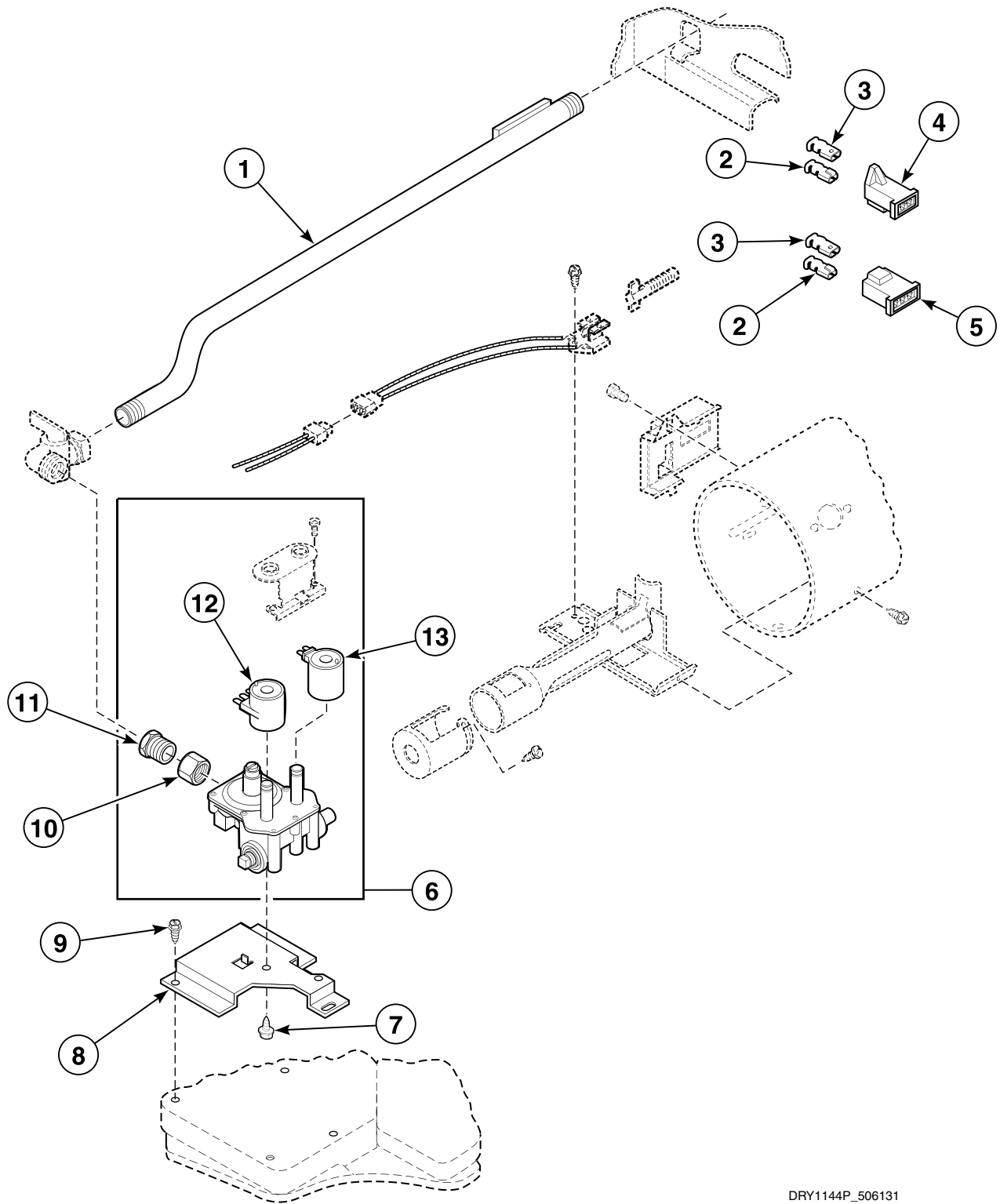
56225 Gas Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	56225B	Holding Coil	
2	56225A	Coil Assembly Kit	
3	56225D	Secondary Coil	
4	N/A	Nut	
5	N/A	Nipple	
6	56225C	Booster Coil	

N/A = Part no longer available

New Style Gas Valve, Igniter, Terminals and Gas Conversion Kits

Models JG2880, SG3940, SG4690, SG4790, SG4792 and SG4910



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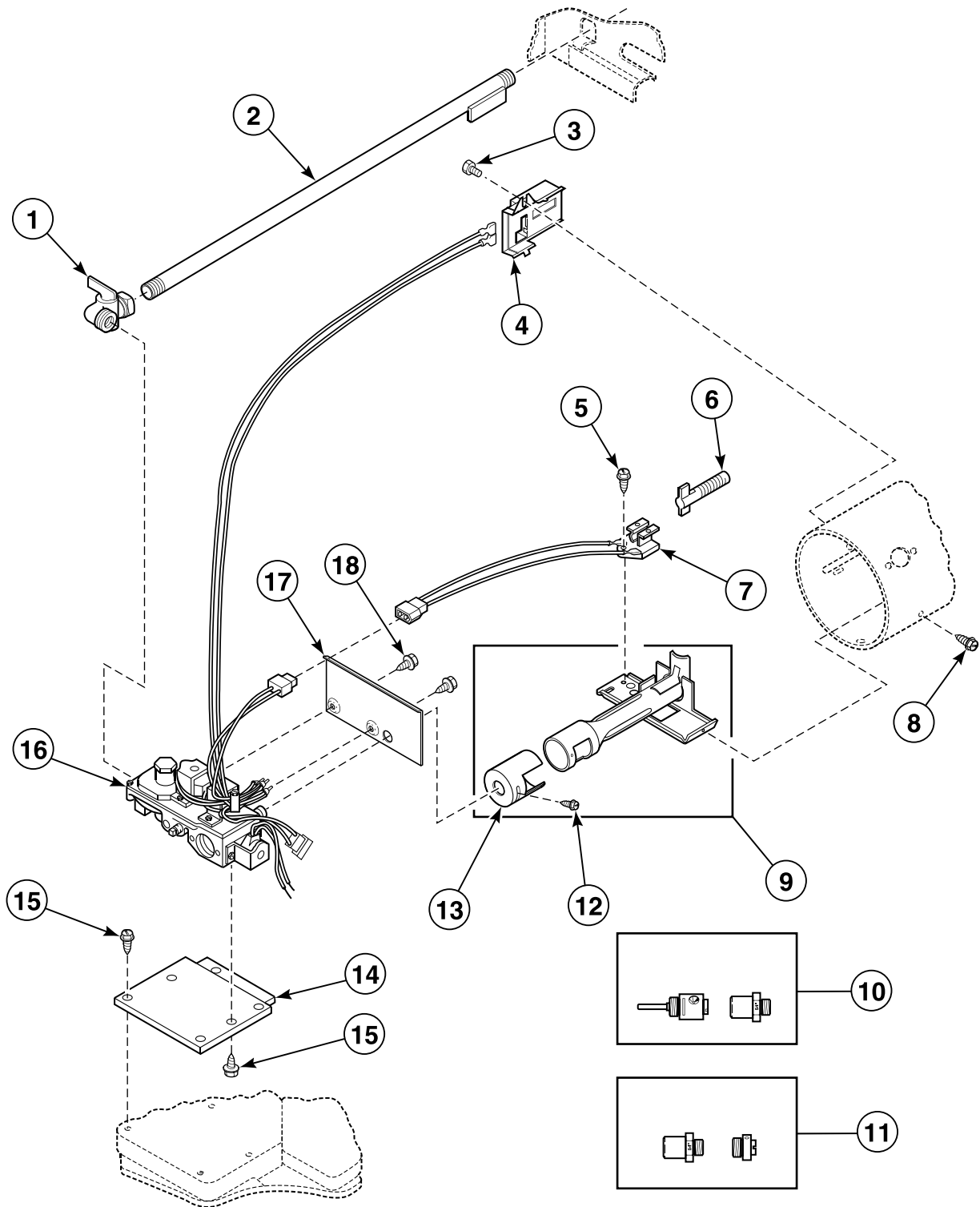
New Style Gas Valve, Igniter, Terminals and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Lead-In Pipe Assembly	
2	00361	Female Piggyback Terminal	
3	00189	Female Spade Terminal	
4	58799	2 Circuit Connector	
5	58800	3 Circuit Connector	
6	58804P	Gas Valve Assembly	Natural Gas (N.G.) or Mixed Gas
7	56124	Screw	
8	510128	Gas Valve Mounting Bracket	
9	503661	Screw	
10	N/A	Nut	
11	N/A	Nipple	
12	58804A	Booster and Holding Coil	
13	58804B	Secondary Coil	

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits with Dual Input Coil

Models SG4680, SG4890, SG4990 and SG4990-3058



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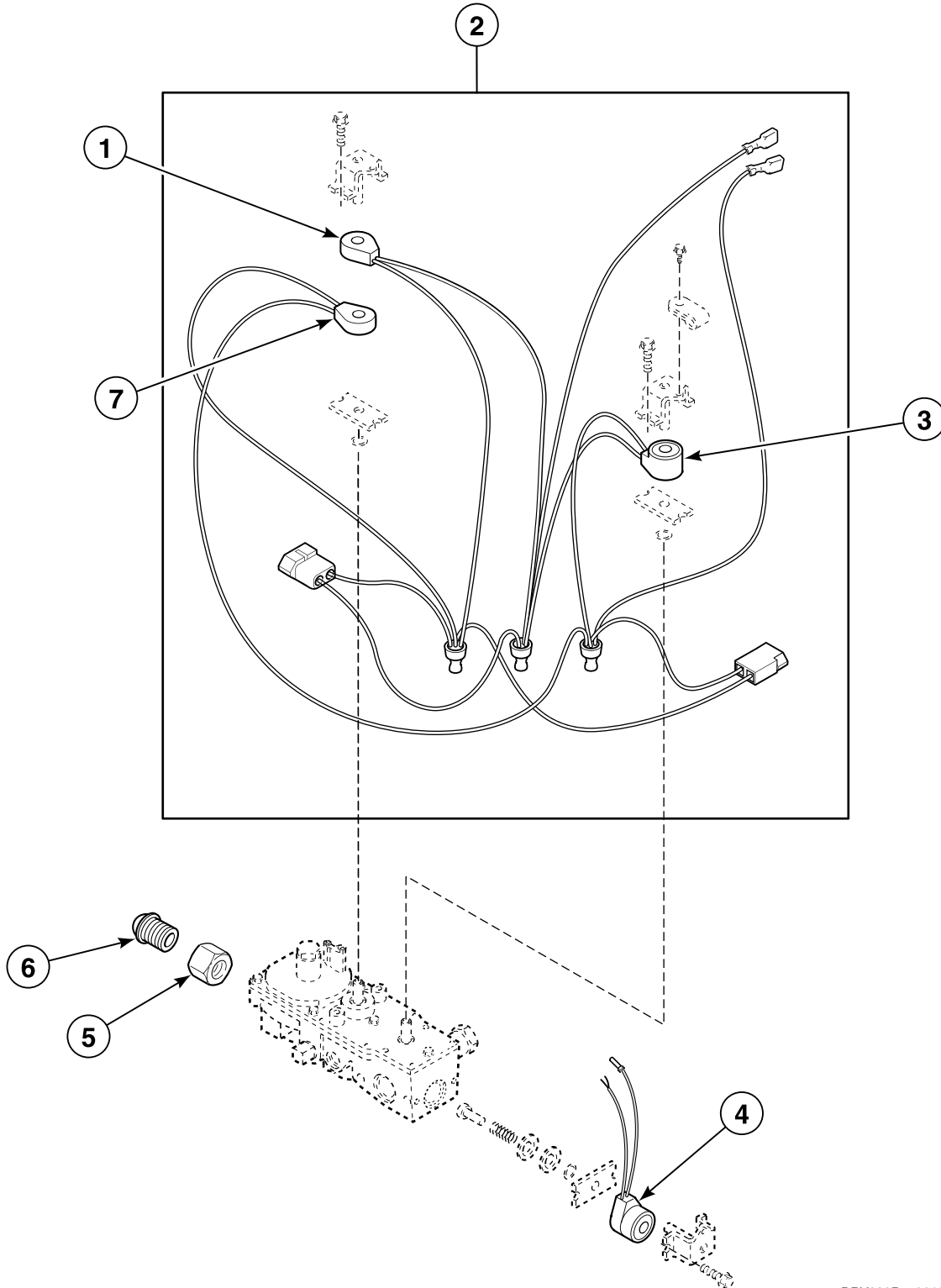
Gas Valve, Igniter and Gas Conversion Kits with Dual Input Coil

REF	PART NO.	DESCRIPTION	COMMENTS
	511658P	Transformer Kit	Model SG4990-3058
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe Assembly	
3	23222	Screw	
4	510213	Sensor	
5	N/A	Screw	
6	55438P	Igniter	
7	M409136	Spring and Connector Assembly	
8	503661	Screw	
9	510149P	Burner Assembly	
10	N/A	Conversion Kit Assembly	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
11	N/A	Conversion Kit Assembly	Used to convert dryers from L.P. to N.G. or Mixed Gas
12	N/A	Screw	
13	N/A	Air Shutter	
14	N/A	Valve Mounting Bracket	
15	56124	Screw	
16	462P3	Gas Valve Conversion Kit	N.G.; Replaces 56279 Gas Valve Assembly; Models SG4680, SG4890 and SG4990
	N/A	Gas Valve Assembly	Model SG4990-3058
17	59443	Gas Valve Heat Shield	
18	23962	Screw	

N/A = Part no longer available

56279 Gas Valve Assembly

Models SG4680, SG4890, SG4990 and SG4990-3058



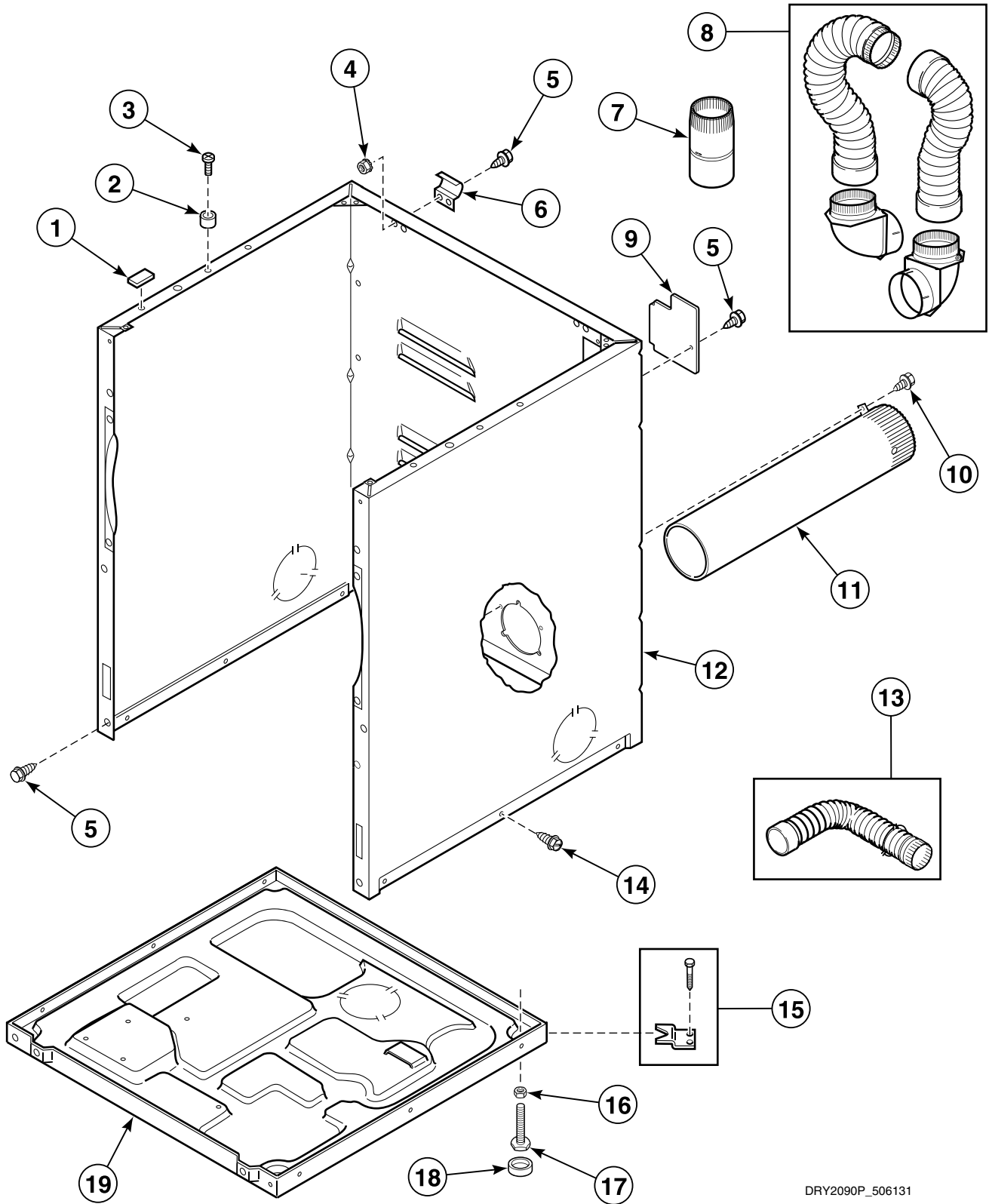
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56279 Gas Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	56225B	Holding Coil	
2	56225A	Coil Assembly Kit	Models SG4680, SG4890 and SG4990
	N/A	Gas Valve Coil	Model SG4990-3058
3	56225D	Secondary Coil	
4	55972A	Dual Input Coil	Models SG4680, SG4890 and SG4990
	N/A	Dual Input Coil	Model SG4990-3058
5	N/A	Nut	
6	N/A	Nipple	
7	56225C	Booster Coil	

N/A = Part no longer available

Cabinet, Exhaust Duct and Base



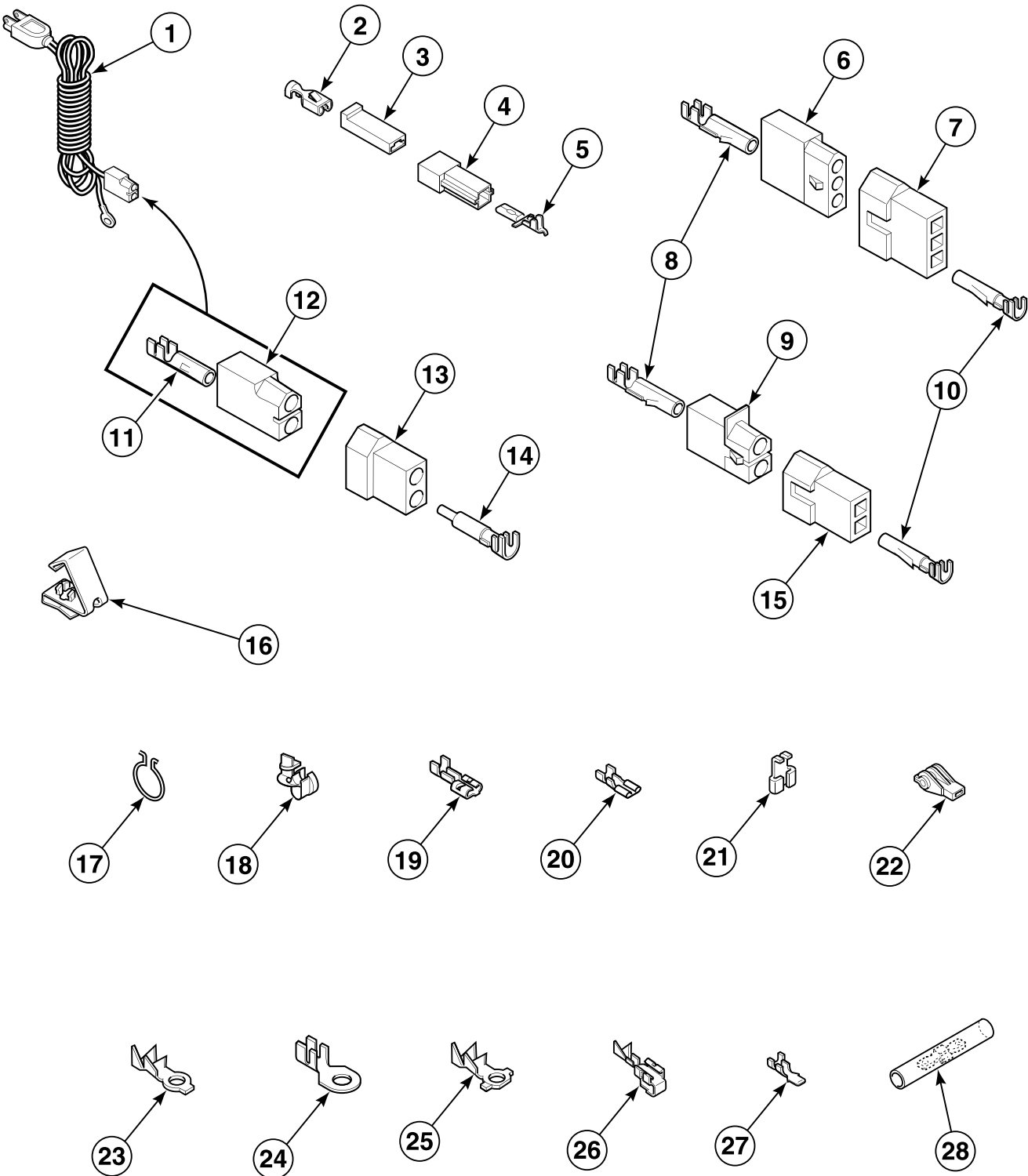
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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	23951	Nut	Use with 56049 Cabinet
5	503661	Screw	Use with 57070 Dryer Cabinet Assembly
6	N/A	Top Hinge	
7	58786	Damper	Use when connecting to a manifold vent system
8	521P3	Flexible Venting Kit	
9	60821	Access Cover Plate	
10	33561	Screw	
11	N/A	Exhaust Duct Assembly	
12	N/A	Dryer Cabinet Assembly	
13	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
14	52909	Screw	
15	526P3	Hold Down Kit	For mobile home installations
16	20274	Nut	
17	52696	Screw	
18	70282	Rubber Foot	
19	N/A	Base Assembly	

N/A = Part no longer available

Power Cord and Terminals



DRY932P_506131

Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	56222	Lead-In Cord	
2	00115	Female Spade Terminal	
3	90789	Receptacle Housing	
4	90788	Tab Housing	
5	00133	Male Tab Terminal	
6	23039	3 Circuit Receptacle	
7	23040	Plug	
8	00117	Female Pin Terminal	
9	56451	2 Circuit Receptacle	
10	00116	Male Pin Terminal	
11	00130	Female Pin Terminal	
12	56265	2 Circuit Receptacle	
13	56266	2 Circuit Plug	
14	00127	Male Pin Terminal	
15	56448	2 Circuit Plug	
16	00161	Grounding Clip	
17	51291	Wire Clip	
18	38384	Strain Relief	
19	00223	Female Spade Terminal	Large spade
20	00112	Female Spade Terminal	Small spade
21	00120	Female Flag Terminal	
22	70210	Insulator	
23	00110	Ring Terminal	No. 10; Small shank
24	00111	Ring Terminal	No. 10; Large shank
25	00113	Ring Terminal	1/4 inch
26	00114	Female Spade Terminal	
27	00139	Male Tab Terminal	1/4 inch
28	21091	Connector	

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
N/A	Wire Harness Assembly	
45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required.
45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required.

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Parts Index

A

Access Cover Plate 60821	47
Air Duct Assembly 60786	29

B

Blower Fan Assembly 510139P	25
Blower Housing and Cover Kit 511969P	25
Bolt 02505	5, 11, 15
Booster and Holding Coil 58804A	41
Booster Coil 56225C	39, 45
Bumper Pad 56128	21, 47
Burner Assembly 510149P	37, 43

C

Coil Assembly Kit 56225A	39, 45
Coin Slide Extension 61031	5
Connector 21091	49
Connector, 2 Circuit 58799	41
Connector, 3 Circuit 58800	41
Cylinder Baffle 61399	29
Cylinder Belt 56095P	25
Cylinder Glide 510187	29
61448	29
Cylinder Glide Bracket 510145	29
Cylinder Roller 56285	31
Cylinder Roller Kit 62649P	31

D

Damper 58786	47
Directional Exhaust Kit 528P3	47

Door Catch Assembly 510177	21
Door Pull 61925	21
Door Seal 61379P	21
Door Strike 510181	21
Dual Input Coil 55972A	45

E

Elbow Shut-Off Valve 510205	37, 43
--------------------------------------	--------

F

Felt Pad 500121	29
56058	29
Female Flag Terminal 00120	49
Female Piggyback Terminal 00361	41
Female Pin Terminal 00117	49
00130	49
Female Spade Terminal 00112	49
00114	49
00115	49
00189	41
00223	49
Flexible Venting Kit 521P3	47
Foam Pad 32670	19
Front Panel Seal 61380P	23

G

Gas Valve Assembly 58804P	41
Gas Valve Conversion Kit 462P3	43
Gas Valve Heat Shield 59443	43
Gas Valve Mounting Bracket 510128	41
Grounding Clip 00161	49

N/A items do not appear in index.

H

Harness Strap	
55881	5
Heat Duct Shield	
60952	33, 35
Heat Duct Shroud	
510101	35
Heater Duct and Screw Assembly	
510025P	33, 35
Heater Kit Assembly	
61927	33
61928	33
61929	33
61930	33
61931	33
Hinge	
56045	21
Hold Down Kit	
526P3	47
Holding Coil	
56225B	39, 45

I

Idler Spring	
510185	25
Idler Wheel and Bearing Assembly	
510142P	25
Igniter	
55438P	37, 43
Indicator Light	
25848	11
25851	9, 11
Instruction Plate	
500490	15
55969	5
Insulator	
70210	49

K

Key	
54612	5

L

Lead-In Cord	
56222	49
Limit Thermostat	
56082	33
Lint Filter	
61376P	29
Lock Kit	
27260P	5
Lockwasher	
21456	13
L.P. Conversion Kit Assembly	
56412	37

N/A items do not appear in index.

M

Male Pin Terminal	
00116	49
00127	49
Male Tab Terminal	
00133	49
00139	49
Meter Case and Funnel Kit	
524P3L	5
524P3W	5
Meter Case Gasket	
26354	5
Motor Kit	
915P3P	25
916P3	25
Motor Mount	
510060	25
Motor Mount and Idler Assembly	
511227	25
Motor Mount Clamp	
510180	25
Motor Pulley Assembly	
56447	25
Motor Pulley Kit	
56062P	25

N

Nut	
Q6163	27, 33
20274	47
20275	5, 9, 11, 13, 15
23407	21
23951	47
24205	9, 11, 17
24522	9, 11
36020	19
51236	15, 21
52566	25
52947	9, 11, 17
56156	25, 31
80077	5

O

Outlet Cover	
500820	33

P

Panel Locator	
56079	23, 47
Pawl Spring	
53244	7
Plug	
23040	49
Plug, 2 Circuit	
56266	49
56448	49

R

Ratchet Wheel	
53239	7
Receptacle Housing	
90789	49
Receptacle, 2 Circuit	
56265	49
56451	49
Receptacle, 3 Circuit	
23039	49
Relay	
31738	11
Retaining Ring	
23748	25, 31
Ring Terminal	
00110	49
00111	49
00113	49
Rivet	
26351	13, 15
Rubber Foot	
70282	47

S

Screw	
M400664	31
Q6535	27
02916	9, 11, 15
03203	5, 13, 15
03950	5
22649	21
23008	19
23222	11, 25, 29, 33, 35, 37, 43
23962	25, 29, 43
25232	17, 29
33561	21, 29, 31, 47
39733	23, 47
501086	9, 11, 15, 17, 25
503661	5, 23, 25, 27, 29, 31, 33, 35, 37, 41, 43, 47
51778	15
51780	33, 35
52696	47
52864	9, 11, 17, 21
52909	27, 31, 47
56124	37, 41, 43
57444	23
62588	29
Seal	
56065	25
Seal Assembly	
56088P	29, 31
Seal Strap	
56090P	29, 31
Secondary Coil	
56225D	39, 45
58804B	41
Security Case Gasket	
37526	15
Sensor	
510213	37, 43

Service Door Assembly	
35798LP	5
35798WP	5
Shaft	
56461P	25, 31
Speed Clip	
28835	23
Spring	
52310	29, 31
53261	7
Spring and Connector Assembly	
M409136	37, 43
Strain Relief	
38384	13, 49
52151	13
Support Barrel	
56534	23
Switch	
504570	23
58813P	17
Switch Assembly	
55882	9, 11, 17
Switch Knob	
39897	9, 11

T

Tab Housing	
90788	49
Temperature Selector Switch	
56576	11
Terminal Block	
50854	27
Terminal Block Shield	
56087	27
Thermostat	
56278	25
56410	25
56470	25
57015	25
Thermostat and Plate Kit	
489P3	35
Thermostat Assembly	
56115	25
Timer	
56303P	7
58636	15
Timer Knob	
54678	13, 15
Timer Motor	
512017P	7
Timing Cam	
53240	7
53241	7
53242	7
53243	7
Top Kit	
505863WP	19
Transformer Kit	
511658P	43

N/A items do not appear in index.

W

Washer

02431	5, 9, 11, 13, 15
20279	5, 15, 31
20492	25
21147	23
21456	13
21734	5, 13, 15
23225	15
23886	31
25820	9, 17
51474	27, 31
52549	25, 31
56552	27, 33
91176	9, 11, 17

Wire Clip

51291	49
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Wire, 12 Gauge

45380	50
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Wire, 18 Gauge

45001	50
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